

Spindle RPM.

Spindle power consumption.

Set the pitch size.

Right Thread.

Back To Origin at Double Speed After Threading.

FEED

x0.20 mm/rev
x10.001 mm
z0.32 mm/rev
z10.001 mm

T/inch

SPINDLE

707 RPM

7.1 A

P=mm
1.500 mm

R HAND

L HAND

MEMORY

POS.

FUJI ELECTRIC

SYSTEM

F1

F2

F3

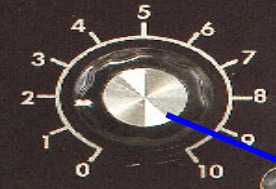
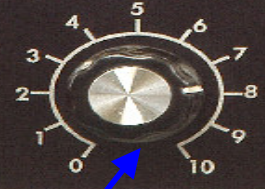
F4

F5

EMG STOP

RAPID RETRACT

SPINDLE



X-axis feeding speed.

X-axis coordinates.

Z-axis feeding speed.

Z-axis coordinates.

Switch to digital operation.

Switch to big-character coordinates.

Switch to inch screen.

Lift Thread.

Knob For Changing Rotational Speed of Spindle.

Shift Forward/Reverse of Spindle.

Model:CTL-618e